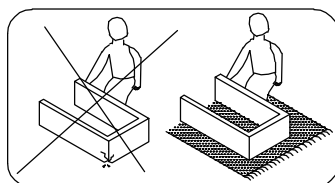
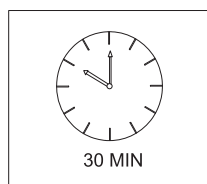
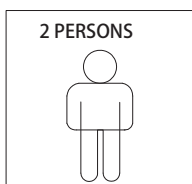
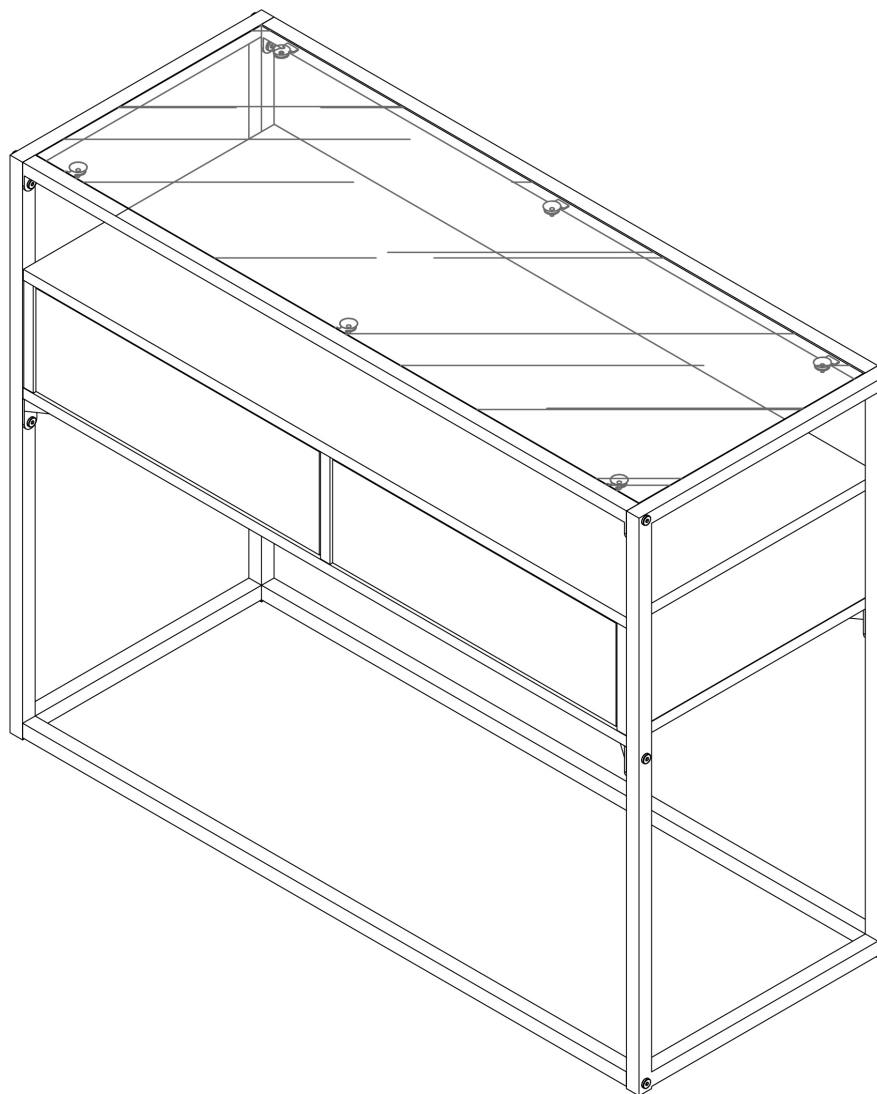


Assembly Instruction
Instrukcja montażu
Návod na montáž
Montážní návod
Összeszerelési útmutató
Uputstva za montažu
Upute za montažu
Montageanleitung

Model
27769



① 2pcs	② 2pcs	③ 2pcs	④ 2pcs	⑤ 2pcs	⑥ 1pc	⑦ 1pc	⑧ 1pc
⑨ 1pc	⑩ 1pc	⑪ 1pc	⑫ 1pc	⑬ 2pcs	⑭ 2pcs	⑮ 2pcs	⑯ 2pcs
⑰ 2pcs	φ 15x11mm	M6x35mm	φ 8x30mm	M6x12mm	M6x25mm	M6x30mm	M6x40mm
A 14pcs	B 14pcs	C 12pcs	D 8pcs	E 4pcs	F 8pcs	G 4pcs	
M7x50mm	M3.5x14mm	M4x30mm		300mm	φ 20mm	φ 6x30mm	M4x35mm
H 6pcs	I 22pcs	J 8pcs	K 2pcs	L 4pcs	M 6pcs	N 2pcs	O 2pcs
25x180mm	M4						
P 2pcs	Q 1pc						

01

Diagram 01 shows the assembly of the frame corners. Screws B and C are used to secure the corners. A circled number 7 indicates the step.

B	x6	C	x6
M6x35mm		φ 8x30mm	

02

Diagram 02 shows the assembly of the frame center. Screws I and brackets K-1 are used to secure the center. A circled number 8 indicates the step.

I	x4	K-1	x2
M3.5x14mm			

03

Diagram 03 shows the assembly of the frame side rails. Brackets K-2 and k-2 are used to secure the side rails. A circled number 8 indicates the step.

K-2	x2

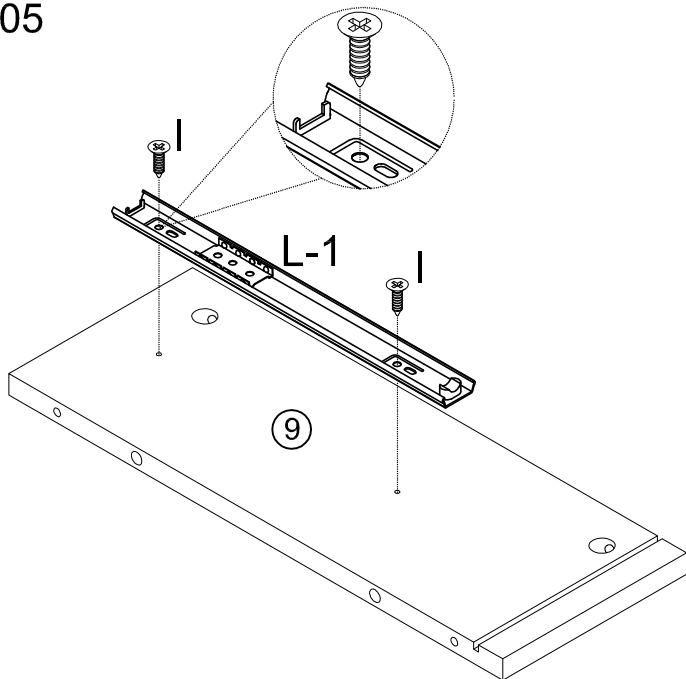
04



Diagram 04 shows the final assembly of the frame. Side rails L-1 and L-2 are attached to the frame. A circled number 8 indicates the step.

x4

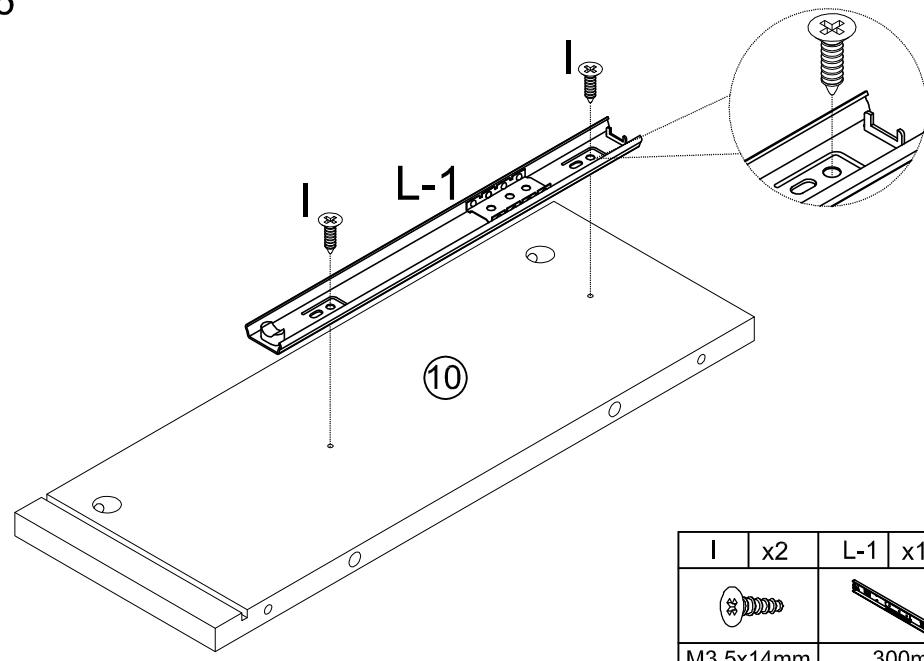
L-1 L-2



05



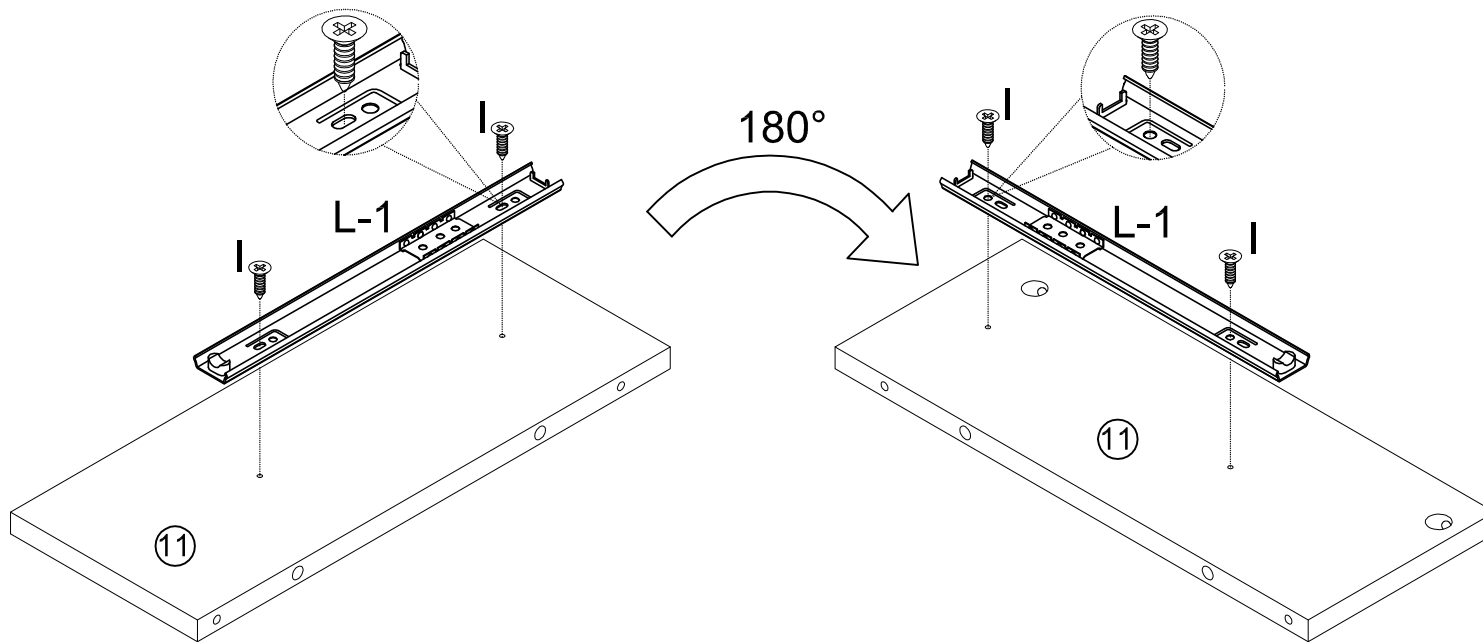
I	x2	L-1	x1
			
M3.5x14mm		300mm	



06

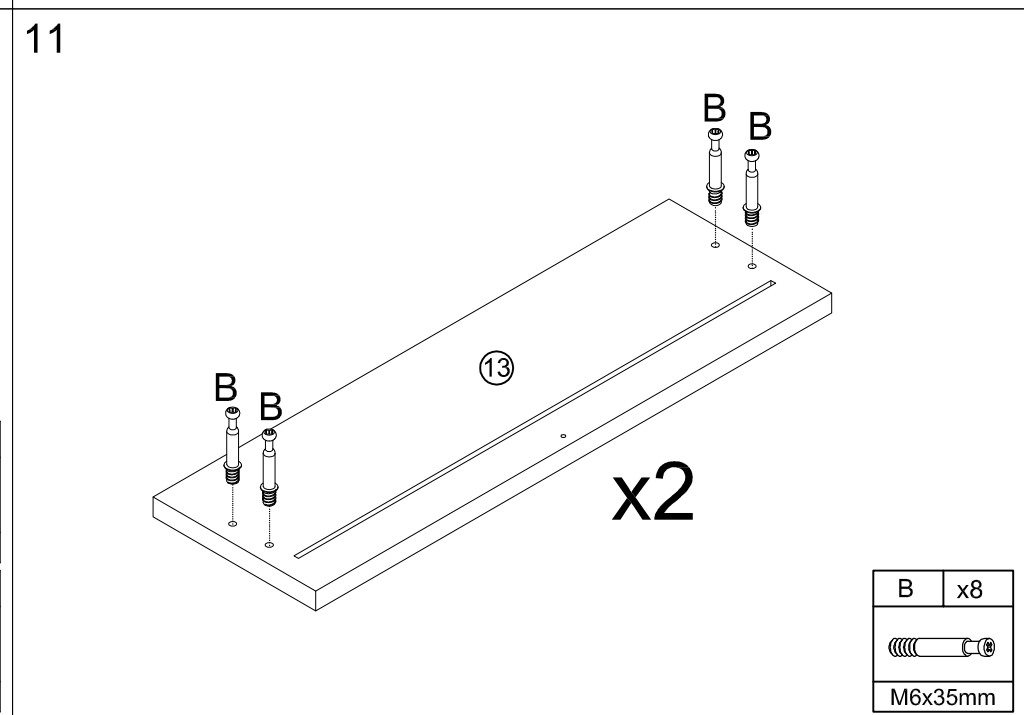
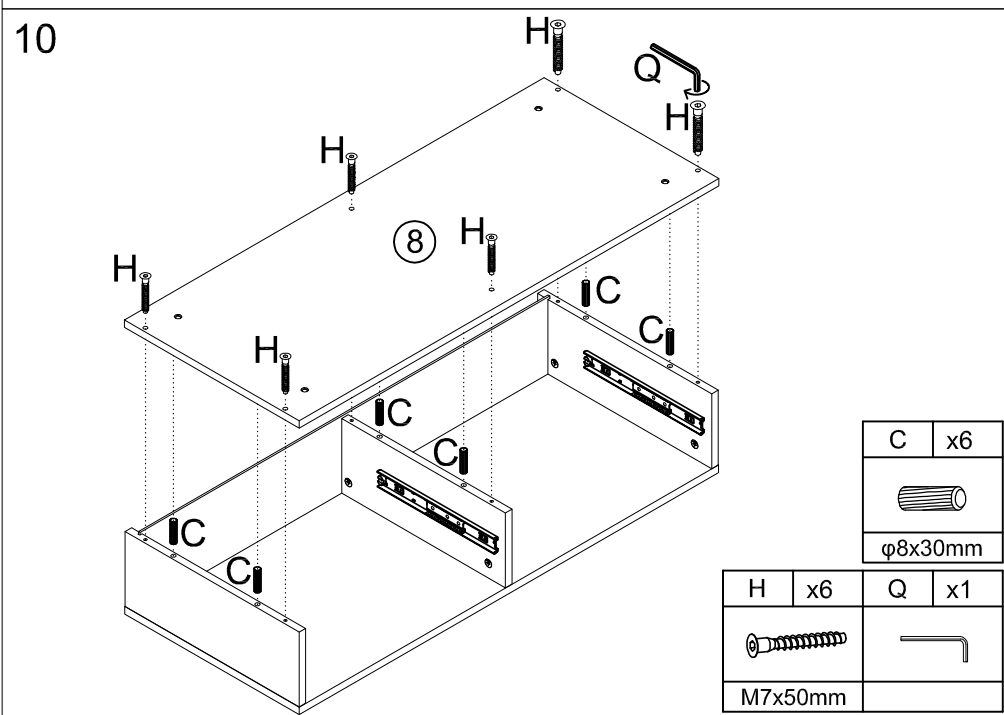
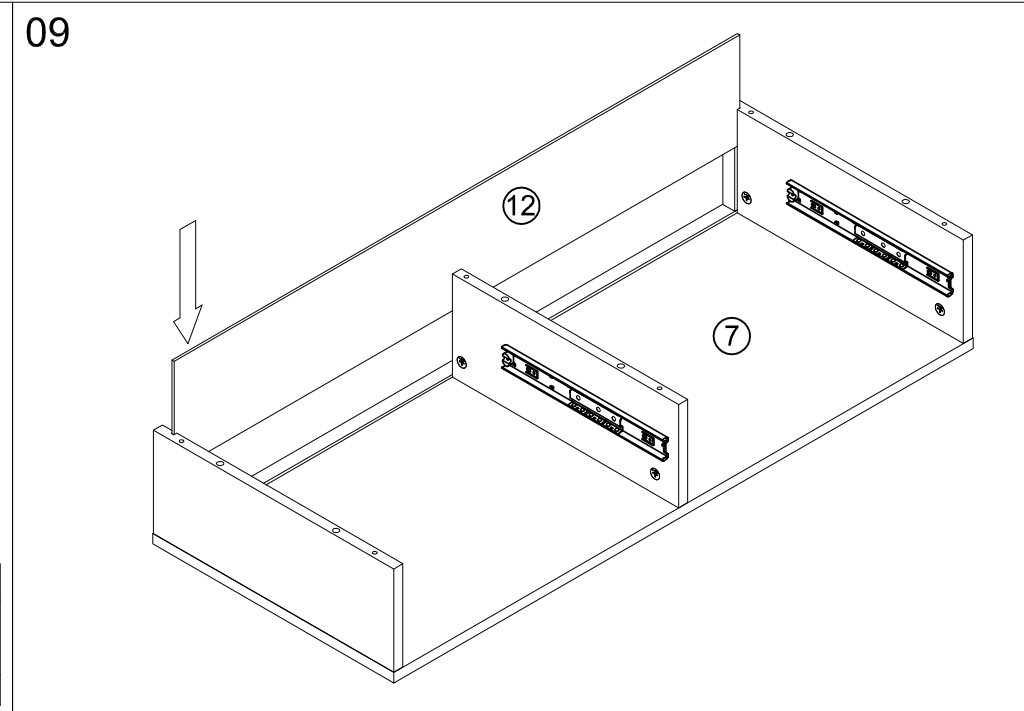
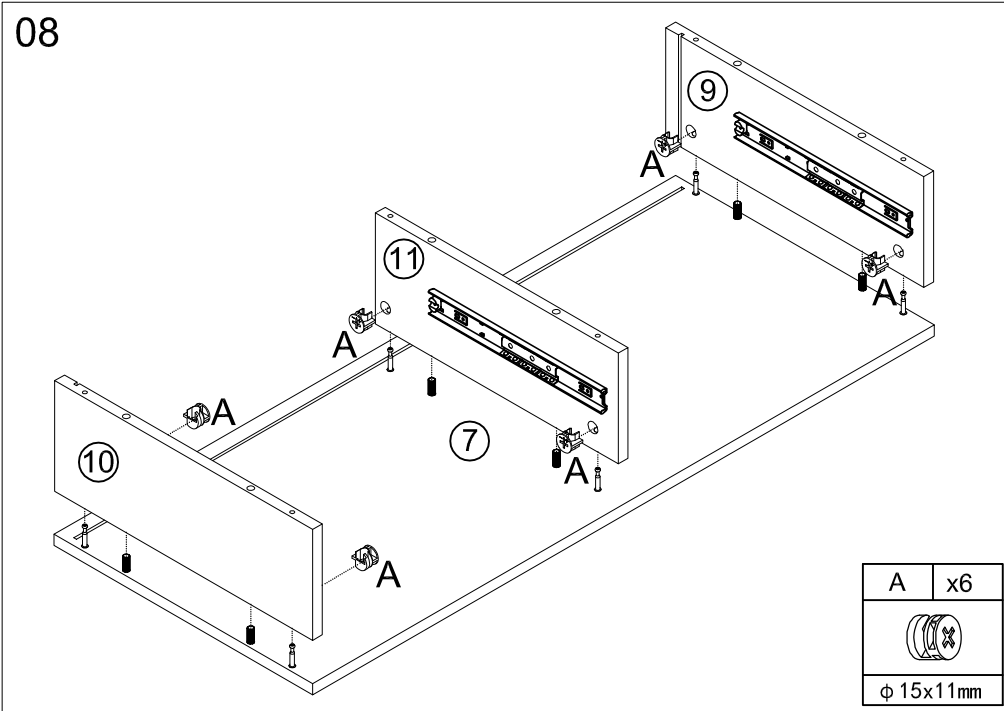


I	x2	L-1	x1
			
M3.5x14mm		300mm	

07





I	x4	L-1	x2
			
M3.5x14mm		300mm	



12

13 x2

I	x2	K-3	x2
			
M3.5x14mm			


13

14

15

16 x2

J x8

J	x8
	
M4x30mm	

14

17

x2


15

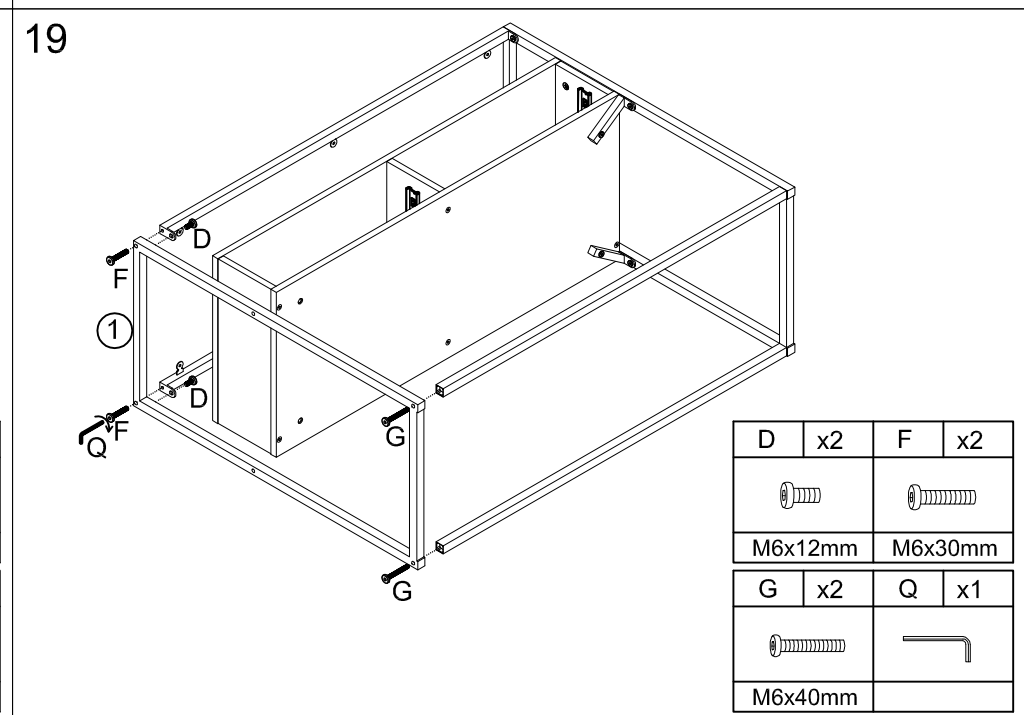
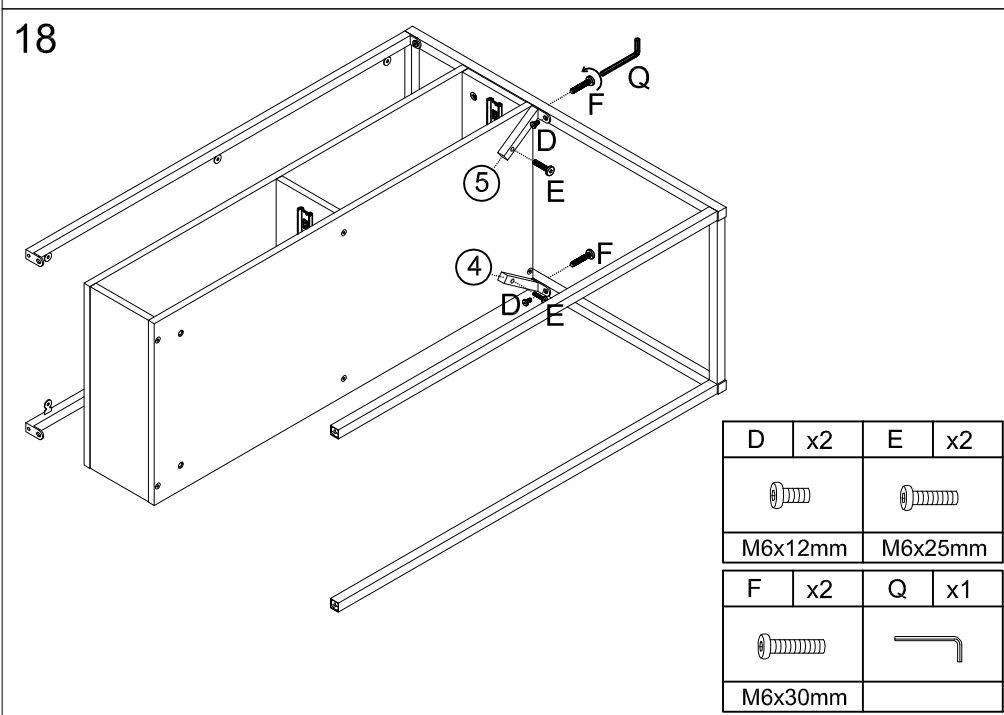
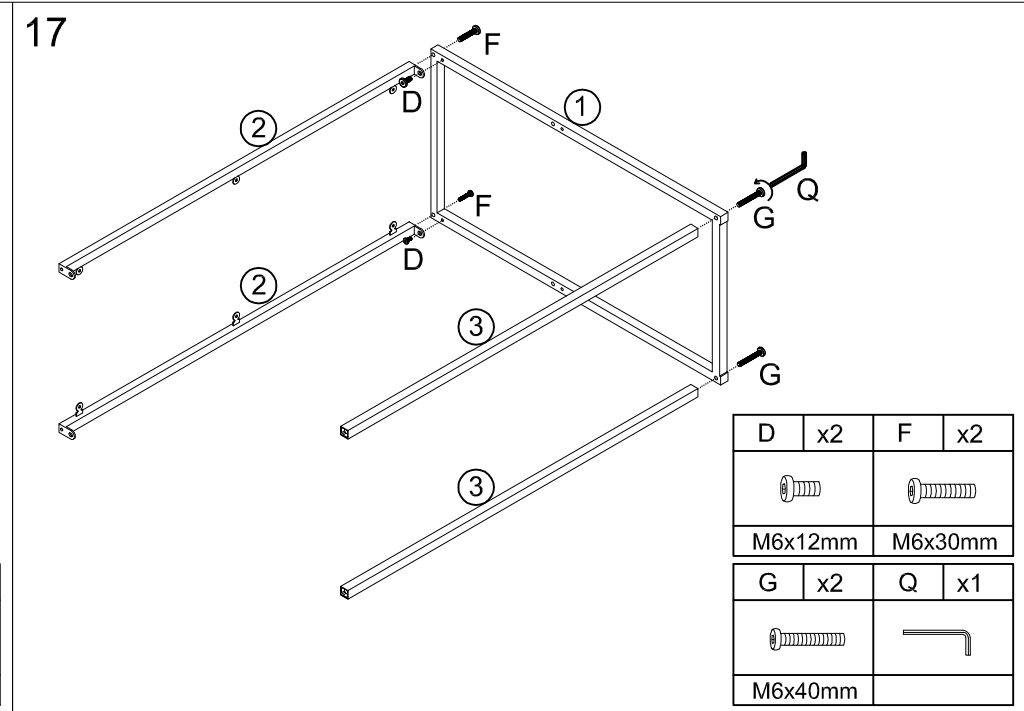
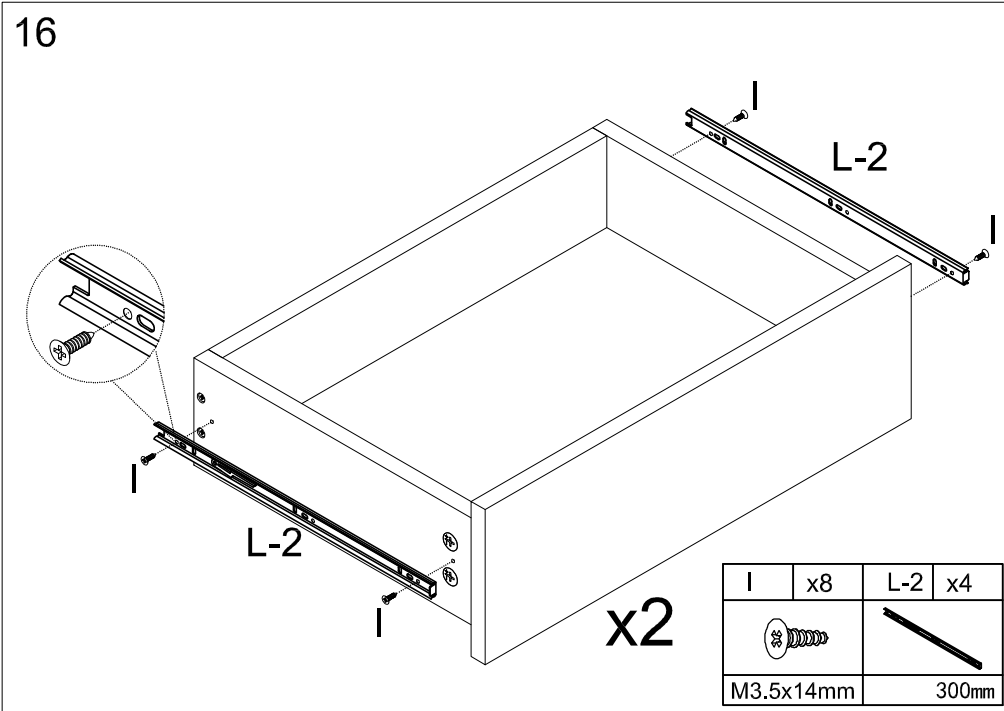
13

A

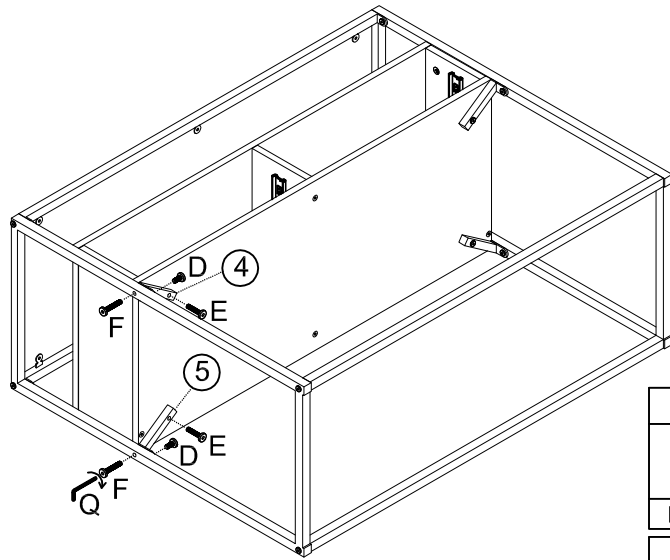
A





x2

A	x8
	
φ 15x11mm	

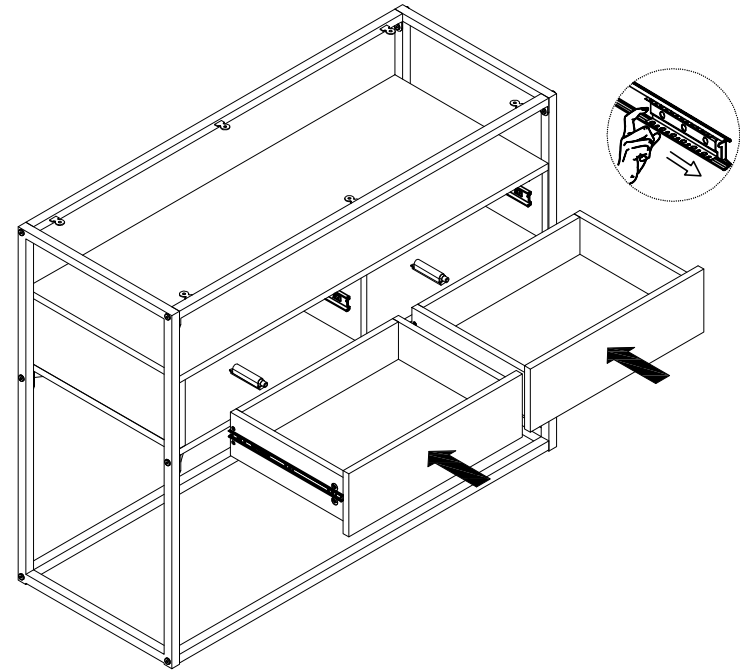


20

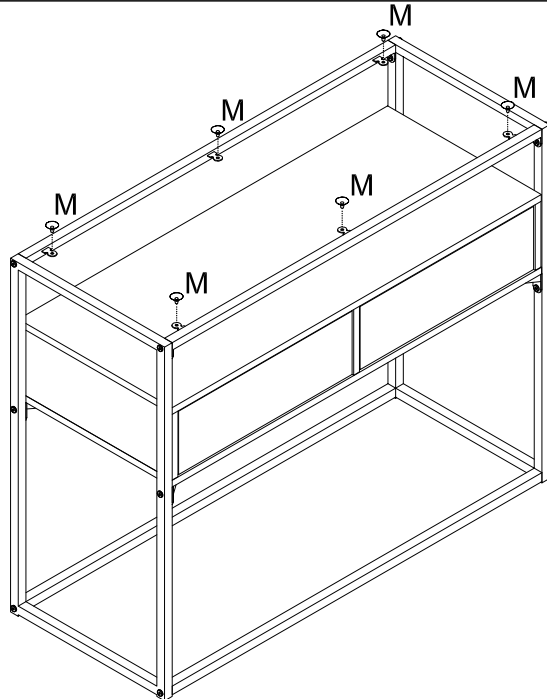



D	x2	E	x2
			
M6x12mm		M6x25mm	
F	x2	Q	x1
			
M6x30mm			

21

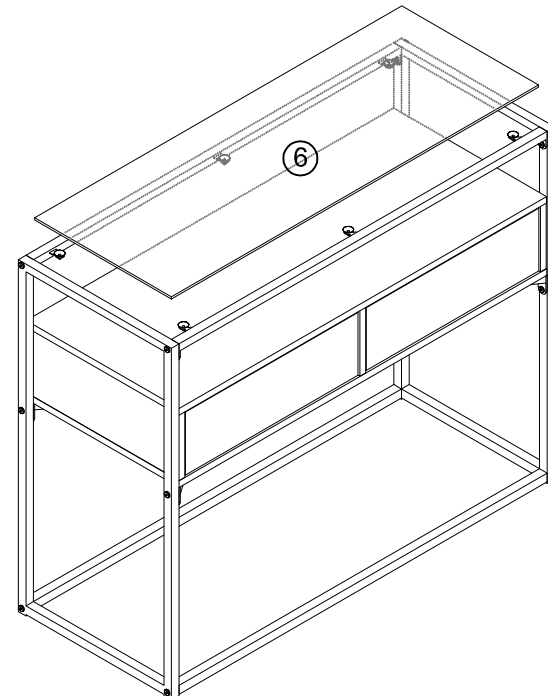


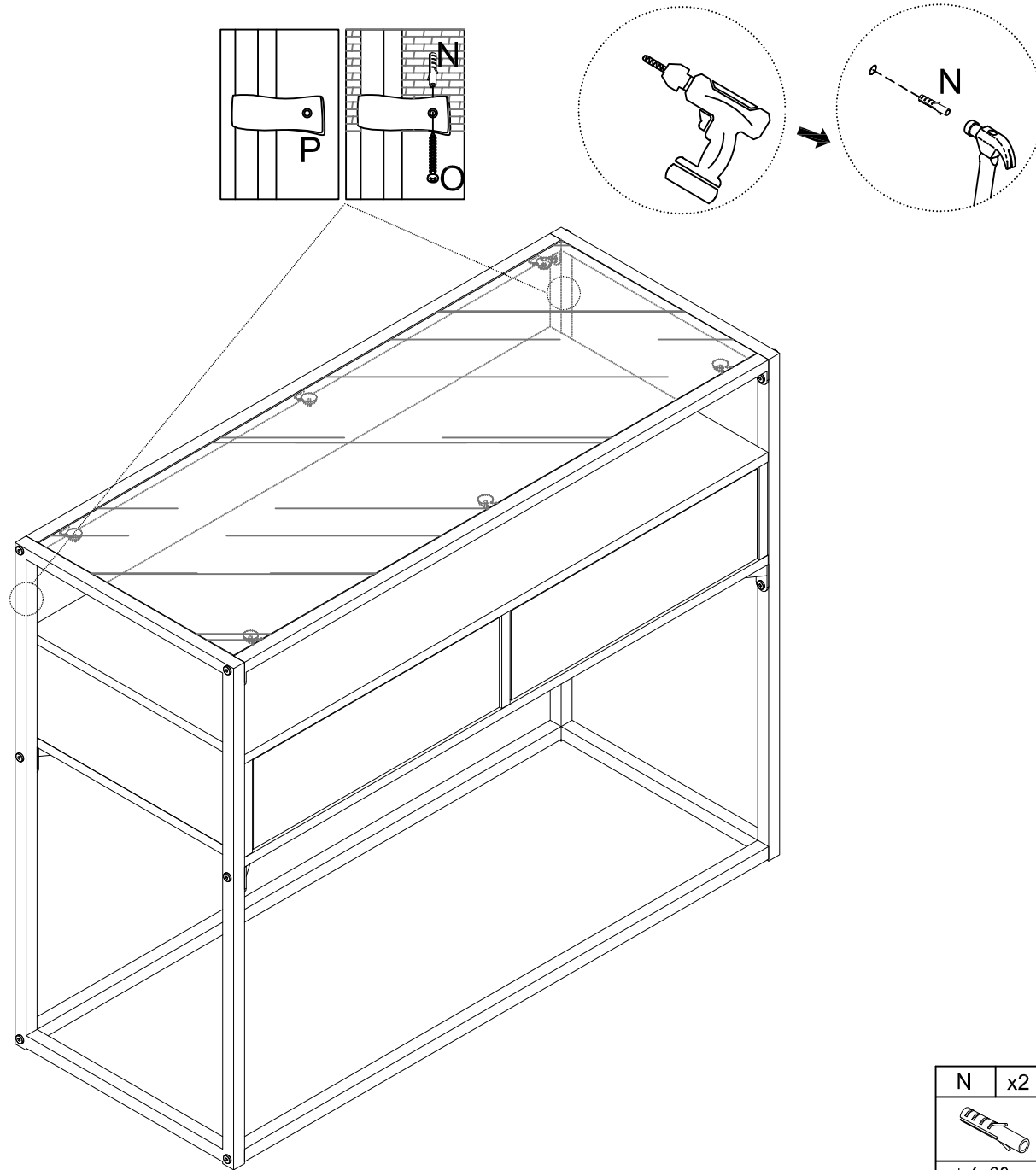
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




M	x6
	
φ 20mm	

23





N	x2	O	x2	P	x2
					
φ 6x30mm		M4x35mm		25x180mm	